

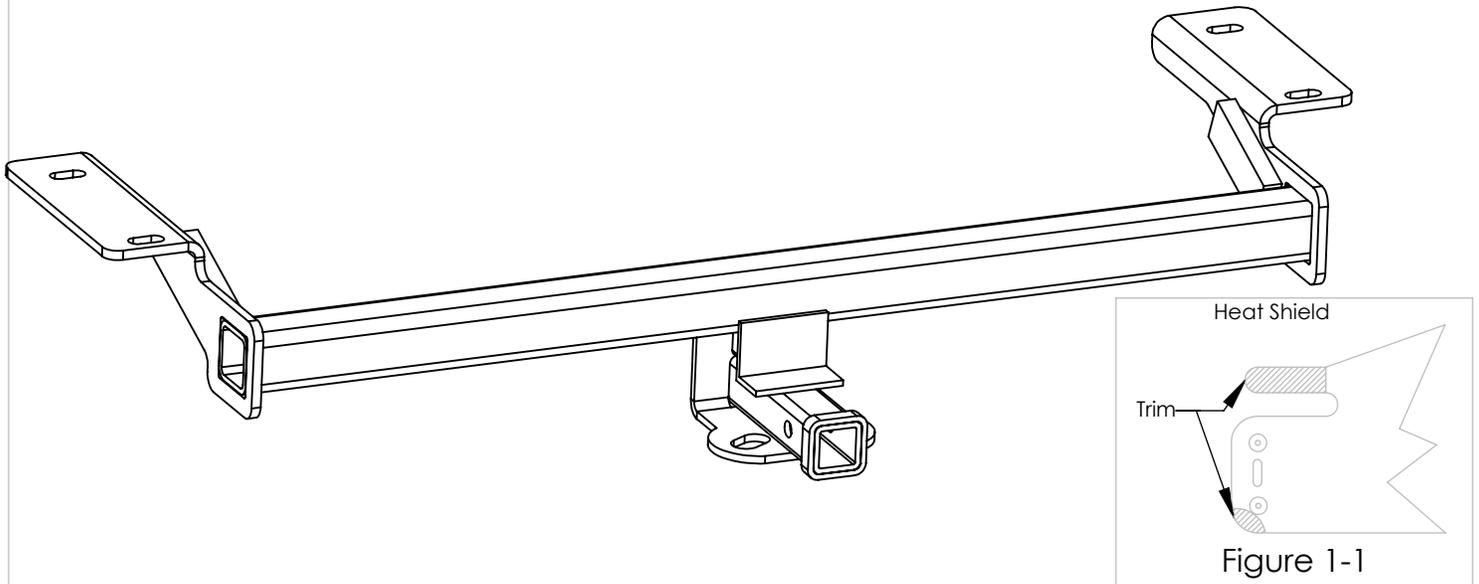
CLASS 2 TRAILER HITCH
R2-0466
Ford Edge/ Lincoln MKX

TOOLS REQUIRED:
DRILLS: NONE
WRENCHES: 3/4", 5.5 mm, 8 mm

3,500 LB GROSS TRAILER WEIGHT, 300 LB TONGUE WEIGHT. WARNING: CONSULT VEHICLE OWNERS MANUAL FOR TOWING RECOMMENDATIONS AND LIMITATIONS. THIS PRODUCT IS DESIGNED FOR TRAILER TOWING ONLY AND SHOULD NOT BE USED FOR ANY OTHER PURPOSE.

WARNING: USE ONLY RIGID HITCH APPROVED AND MANUFACTURED DRAW BAR INSERT OR WARRANTY WILL BE VOID

NOTE: INSTALL PARTS LOOSELY UNTIL ALL ATTACHMENTS HAVE BEEN MADE TO VEHICLE



1. Lower the exhaust system by disconnecting the (3) rear rubber isolators. **Note:** Support exhaust to prevent damage to vehicle.
2. Disconnect the fascia center support (1 screw) and tuck it up out of the way. Reinstall the screw.
3. Remove both heat shields (3 screws) and a plastic insert each side.
4. Trim both heat shields as shown in Figure 1-1.
5. Using the fish wire provided feed the carriage bolts and block plates (2 each side) through the access hole in the rear end of each frame rail and down through the attachment holes in the frame rails. **Note:** The access holes in the rear end of the frame rails are widest toward the outside of the frame rails. Make sure that the block plates are sitting flat on the frame rails.
6. Reinstall the trimmed heat shields using the (2) inboard screws and the plastic insert.
7. Raise the hitch into position over the exhaust sandwiching the trimmed heat shields between the hitch and the frame rails.
8. Center hitch on vehicle and attach with the conical washers and hex nuts provided. Torque fasteners to the appropriate specifications shown below.
9. Raise exhaust system back into position, and reattach the (3) rubber isolators.

TIGHTEN ALL FASTENERS TO THE TORQUE SPECIFICATIONS SHOWN BELOW

Hardware Package:

- | | |
|------------------------------------|-------------------------------|
| (4) 1/2-13 x 1 3/4" Carriage Bolts | (4) 1/4 x 1 x 3" Block Plates |
| (4) 1/2-13 Heavy Hex Nuts | (1) 1/2" Fish Wire |
| (4) 1/2" Conical Washers | (1) R2-0108 Drawbar Kit |

GIVE THIS INSTRUCTION SHEET TO VEHICLE OWNER

BOLT TIGHTENING TORQUE (LB-FT)			
BOLT SIZE	TORQUE	BOLT SIZE	TORQUE
3/8"	25 LB FT	8MM	20 LB FT
7/16"	50 LB FT	10MM	38 LB FT
1/2"	60 LB FT	12MM	68 LB FT
3/4"	120 LB FT		

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR SAE AND VESC REGULATION V-5 FOR CONNECTING DEVICES AND TOWING SYSTEMS. DO NOT MODIFY THIS PRODUCT. INSTALL ONLY ON SPECIFIED VEHICLES IN GOOD CONDITION.

RIGID[®]
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REV.
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